



NOTES:

MATERIAL SPECS:

C-1008 OR C-1010 CLASS I CRCQ CARBON STEEL SURFACE FINISH: 30-60 RMS MATTE
 SURFACE ROUGHNESS AVERAGE < 65 MAX. RD MICRO INCHES.
 TENSILE STRENGTH: 45,000 PSI MIN.
 YIELD STRENGTH: 30,000 PSI MIN.
 HARDNESS: R "B" 30 MIN

TUBING SPEC'S:

ELECTRIC WELDED STEEL TUBE MANUFACTURED
 TO ASTM A-513, FLASH IN, WITH PUNCH CUT / DEDIMPLED ENDS.

FINISH SPECIFICATION:

NICKEL PLATE A UNIFORM FULLY BRIGHT AND DUCTILE DEPOSIT OVER THE ENTIRE
 OUTSIDE OF THE PIPE, MINIMUM OF 0.0002(0.005mm) INCHES THICK.
 CHROME PLATE A UNIFORM BRIGHT DEPOSIT COMPLETELY COVERING THE
 UNDERLYING NICKEL, NO THICKNESS SPECIFICATION, NO VISIBLE SIGNS OF
 WHITEWASH, PITTING, BURNING, OR RAINBOW.
 BUFF FISH EYE MARKS.

750-1 144	144.00(3657.6)
750-1 120	120.00(3048.0)
750-1 96	96.00(2438.4)
750-1 72	72.00(1828.8)
PART NO.	L

DRAWN BY: John Lai	SCALE:	DATE: 04/17/01	HARDWARE RESOURCES 4319 MARLENA ST, BOSSIER CITY, LA 71111
UNLESS OTHERWISE SPECIFIED DIMENSIONS AND TOLERANCING ARE IN INCHES (MILLIMETERS) TOLERANCES .X ± .1 .XX ± .03 .XXX ± .005			MATERIAL:
			PART NAME: STEEL TUBING
			ITEM NO: 750-1 (1116)
			PLATING: PC